

THE BEST TOOLS OF THE TRADE JUST GOT BETTER.

THE NEW RECOIL TRADE SERIES REPAIR KIT



1. New 2-way installation tool.

This easy-to-use insert installation tool now features a handle designed to hold the tap, for tapping threads in non-ferrous materials.

2. New magnetic tang-break tool. Tool breaks the tang of the insert, and the special magnet embedded in the tip of the tool allows easy tang removal from blind holes.



3. High-speed steel drill bit and tap.

4. 15 stainless steel inserts in sizes up to 3/8" and M8, with other sizes available upon request.

Trade Series Kits

Kits contain tap, drill, installation tool, tang break tool and inserts

UNC - 33000+		
Size	Part No.	Ins/Kit
#4-40	33548	15
#5-40	33558	15
#6-32	33568	15
#8-32	33588	15
#10-24	33608	15
#12-24	33628	15
1/4-20	33048	15
5/16-18	33058	15
3/8-16	33068	15
7/16-14	33078	10
1/2-13	33088	10

METRIC MEDIUM - 37000+		
Size	Part No.	Ins/Kit
M8-1	37088	15
M10-1.25	37108	15
M12-1.5	37128	10

METRIC X-FINE - 38000+		
Size	Part No.	Ins/Kit
M10-1	38108	15
M12-1.25	38128	10

UNF - 34000+		
Size	Part No.	Ins/Kit
#10-32	34608	15
#12-28	34628	15
1/4-28	34048	15
5/16-24	34058	15
3/8-24	34068	15
7/16-20	34078	10
1/2-20	34088	10

METRIC COARSE - 35000+		
Size	Part No.	Ins/Kit
M3-.5	35038	15
M4-.7	35048	15
M5-.8	35058	15
M6-1	35068	15
M8-1.25	35088	15
M10-1.5	35108	15
M12-1.75	35128	10

Trade Series Range Kits

Kits contain new install and tang break tools, drills, inserts and red case.

UNC Part No. 33004R	
Size	Inserts Qty.
1/4	15
5/16	15
3/8	15
7/16	10
1/2	10

UNF Part No. 34004R	
Size	Inserts Qty.
1/4	15
5/16	15
3/8	15
7/16	10
1/2	10

METRIC Part No. 35004R	
Size	Inserts Qty.
M5	15
M6	15
M8	15
M10	10
M12	10



The new 2-way installation tool holding a tap



The magnetic tang-break tool at work



Complete Trade Series Range Kit in convenient carrying case

PLACE YOUR ORDER BY Fax: 800-573-2645 or Email: erica.landgraff@alcoa.com

**Alcoa
Fastening
Systems**



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